

>> VHM-KEGELSENKER, DIN 335 C, 90°

Einsatzbereich:

Zum ratterfreien Senken und Entgraten von Stählen, hochfesten Stählen, Grauguss, VA-Werkstoffen sowie siliziumhaltigen Aluminium-Legierungen.

SOLID CARBIDE COUNTER-SINKS, DIN 335 C, 90°

Range of application:

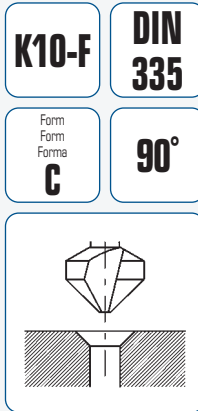
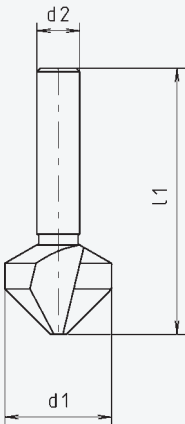
For countersinking and deburring of steels with medium/high tensile strength, cast iron, stainless steels as well as silicon containing aluminium-alloys.

SVASATORI IN METALLO DURO INTEGRALE, DIN 335 C, 90°

Impiego:

Svasatura senza vibrazioni e sbavature di acciai tenaci, ghisa grigia, inox, e leghe di alluminio al silicio.

 < 400 N/mm ²	 < 850 N/mm ²	 < 1.100 N/mm ²	 < 1.300 N/mm ²	 > 45 HRC	INOX < 850 N/mm ²	INOX > 850 N/mm ²	GRAUGUSS CAST IRON GHISA GRIGIA	Ti	Cu, Ms	Al	
-----------------------------	-----------------------------	-------------------------------	-------------------------------	--------------	--	--	--	-----------	---------------	-----------	--



d1 _{h10} mm	d2 _{h6} mm	l1 mm	Z	Code 6405 Art.-Nr.	€	Code 6407 Art.-Nr.	€
5,30	6,00	50	3	0 6405005301 00	31,98	0 6407005301 00	41,58
5,80	6,00	50	3	0 6405005801 00	31,98	0 6407005801 00	41,58
6,30	6,00	50	3	0 6405006301 00	31,98	0 6407006301 00	41,58
7,30	6,00	50	3	0 6405007301 00	35,07	0 6407007301 00	47,35
8,30	6,00	50	3	0 6405008301 00	35,07	0 6407008301 00	47,35
9,40	8,00	50	3	0 6405009401 00	38,09	0 6407009401 00	51,43
10,40	8,00	50	3	0 6405010401 00	38,09	0 6407010401 00	51,43
12,40	8,00	50	3	0 6405012401 00	41,59	0 6407012401 00	58,24
13,40	8,00	60	3	0 6405013401 00	44,68	0 6407013401 00	62,54
14,40	8,00	60	3	0 6405014401 00	44,68	0 6407014401 00	64,78
16,50	10,00	60	3	0 6405016501 00	47,76	0 6407016501 00	69,26
19,50	10,00	60	3	0 6405019501 00	63,39	0 6407019501 00	95,10
20,50	10,00	60	3	0 6405020501 00	63,39	0 6407020501 00	95,10
25,00	10,00	67	3	0 6405025001 00	88,63	0 6407025001 00	133,00
31,00	12,00	71	3	0 6405031001 00	114,00	0 6407031001 00	171,00

Ø 5,30–5,80 VHM | solid carbide | metallo duro integrale

Ø 6,30–31,00 nur VHM-Kopf | only solid carbide cutting part | testa metallo duro integrale

