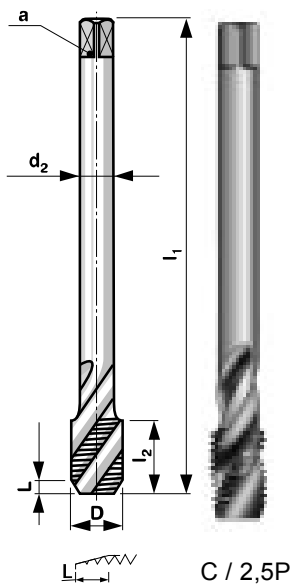
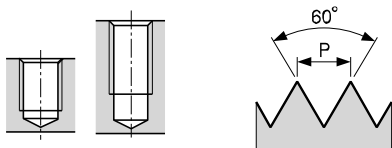




Метчици машинни, с винтов канал 35°, DIN 376, HSS

Метрична резба М



D	P	l ₁	l ₂	d ₂	a	препоръчителен размер на свредлото, mm
mm	mm	mm	mm	mm	mm	
M 3	0,5	56	5	2,2	-	2,5
M 4	0,7	63	7	2,8	2,1	3,3
M 5	0,8	70	8	3,5	2,7	4,2
M 6	1	80	10	4,5	3,4	5,0
M 8	1,25	90	13	6,0	4,9	6,8
M 10	1,5	100	15	7,0	5,5	8,5
M 12	1,75	110	18	9,0	7,0	10,2
M 14	2	110	20	11,0	9,0	12,0
M 16	2	110	20	12,0	9,0	14,0
M 18	2,5	125	25	14,0	11,0	15,5
M 20	2,5	140	25	16,0	12,0	17,5
M 22	2,5	140	25	18,0	14,5	19,5
M 24	3	160	30	18,0	14,5	21,0
M 27	3	160	30	20,0	16,0	24,0
M 30	3,5	180	35	22,0	18,0	26,5